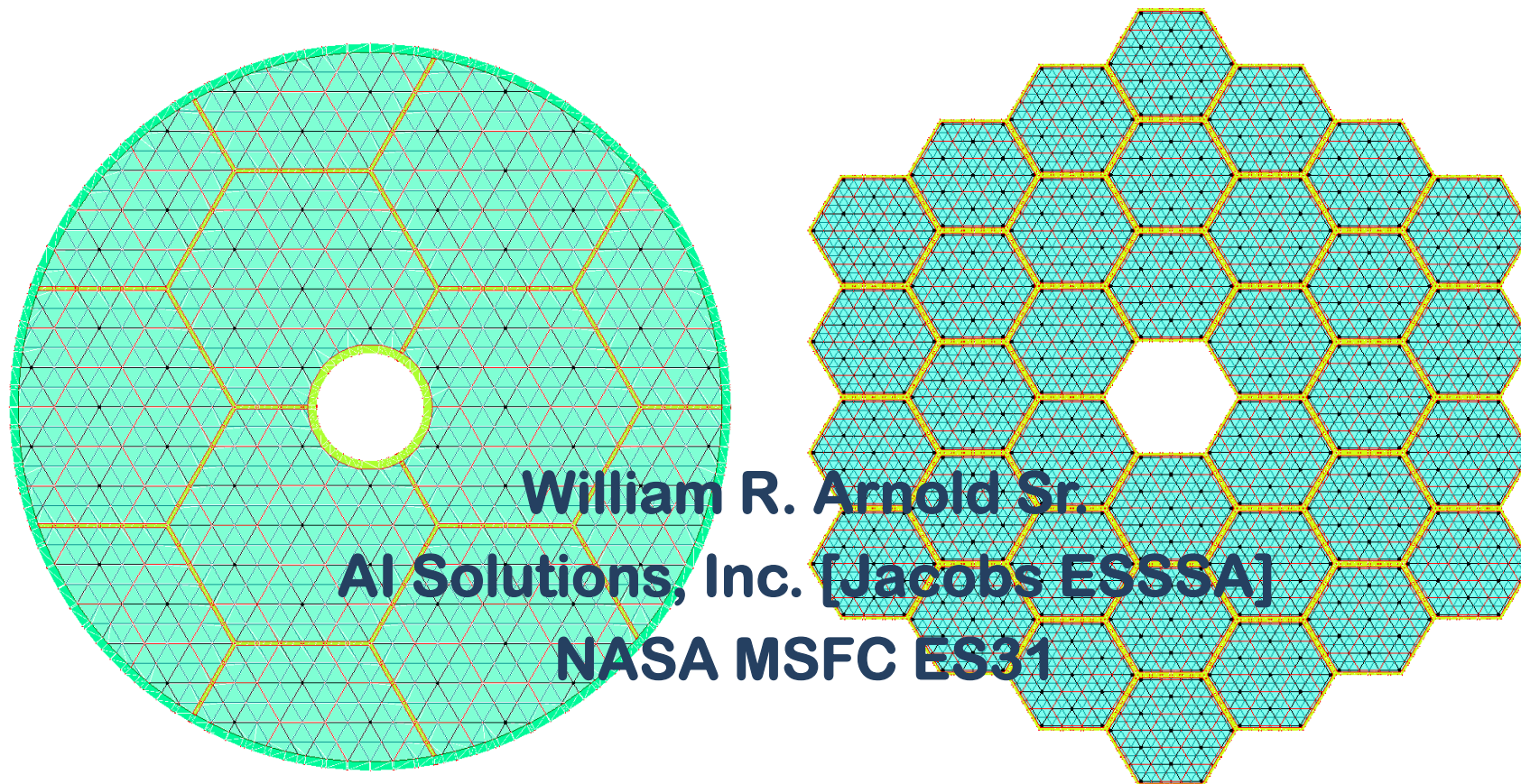
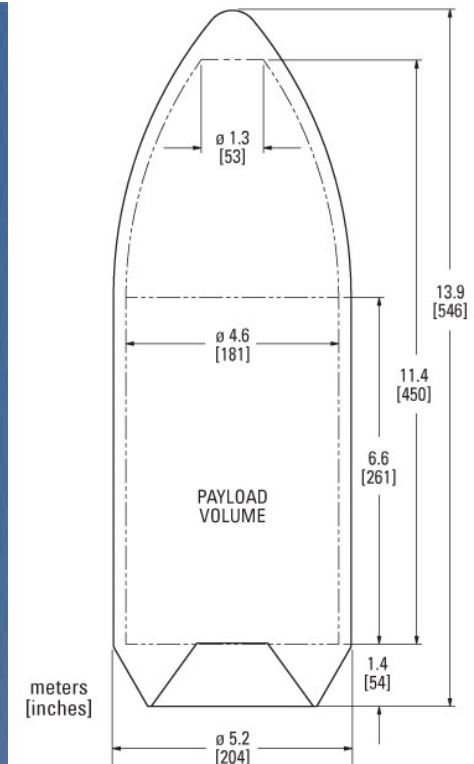
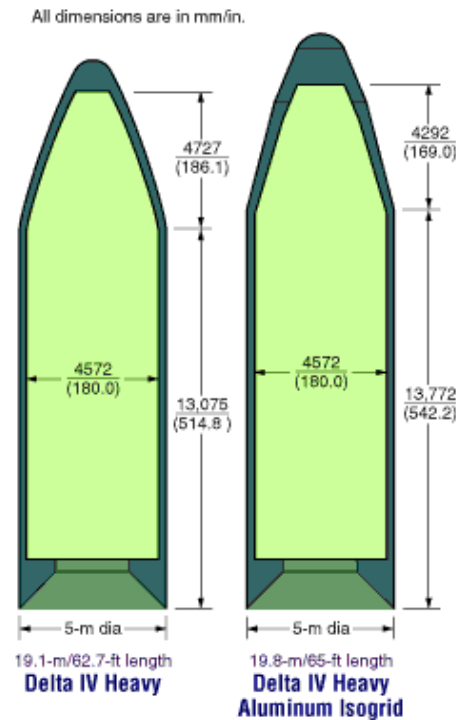


AMTD Design Process



- Objectives of AMTD (why are we doing this?)
- Influences of available launch vehicles
- What constitutes an “point design”?
- How manufacturing capabilities influence the design process.
- Mirror, suspension system and deployment mechanisms (if segmented) must be treated as a unit for a design point.

Current Launch Vehicles





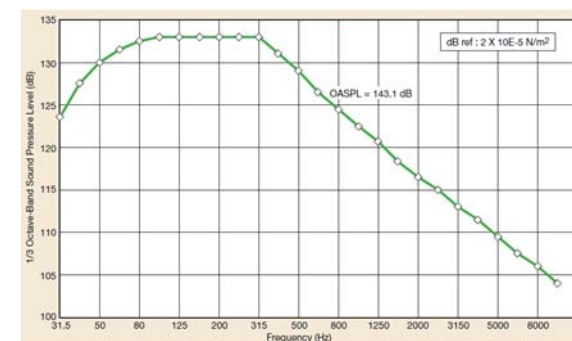
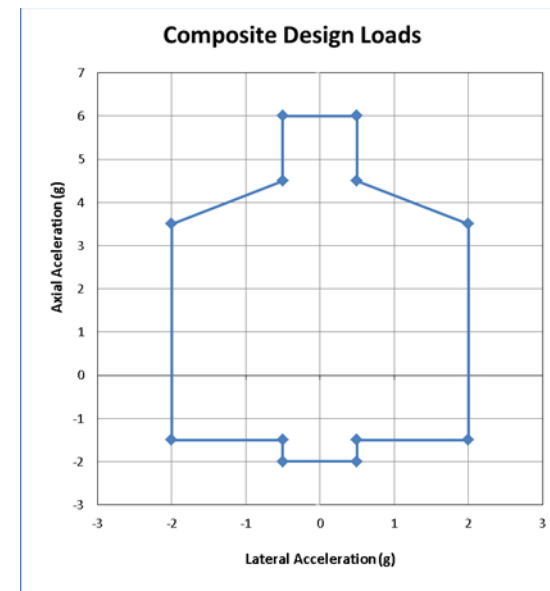
What is an Acceptable Design Point?



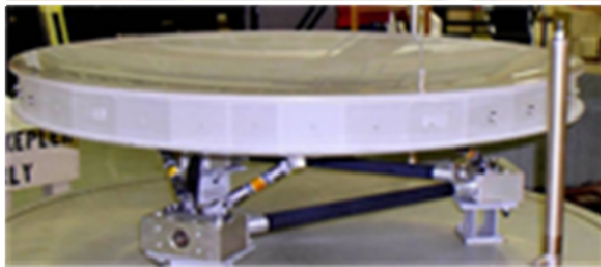
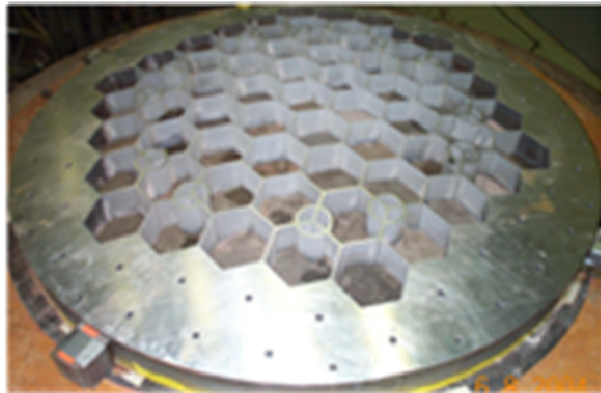
- Operational performance [It has to work]
- Launch Survival [It has to get into orbit]
- Manufacturing Considerations [it has to be made]
- Cost and Risk Estimates [It has to be affordable and reasonable risk of success]

- Optical Stability
- Thermal Stability
- Jitter rejection
- Optical performance, diffraction, quality etc.
 - Monolith versus segmented primary
 - Off axis versus On axis

- Steady State Acceleration
- Vibro-Acoustic
- Sinusoidal
- Random Vibration
- Support System(s)
- Shroud Geometry
- Payload to L2 Orbit

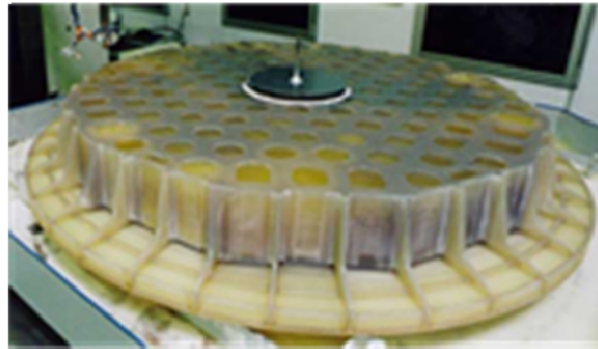


FRIT BONDED ULE



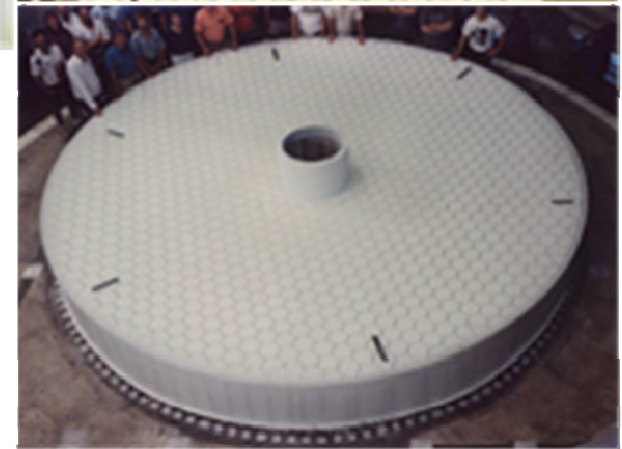
***LOW TEMPERATURE FUSION IS AN
ALTERNATIVE ASSEMBLY, REQUIRES SLUMPING**

POCKET MILLED ZERODUR



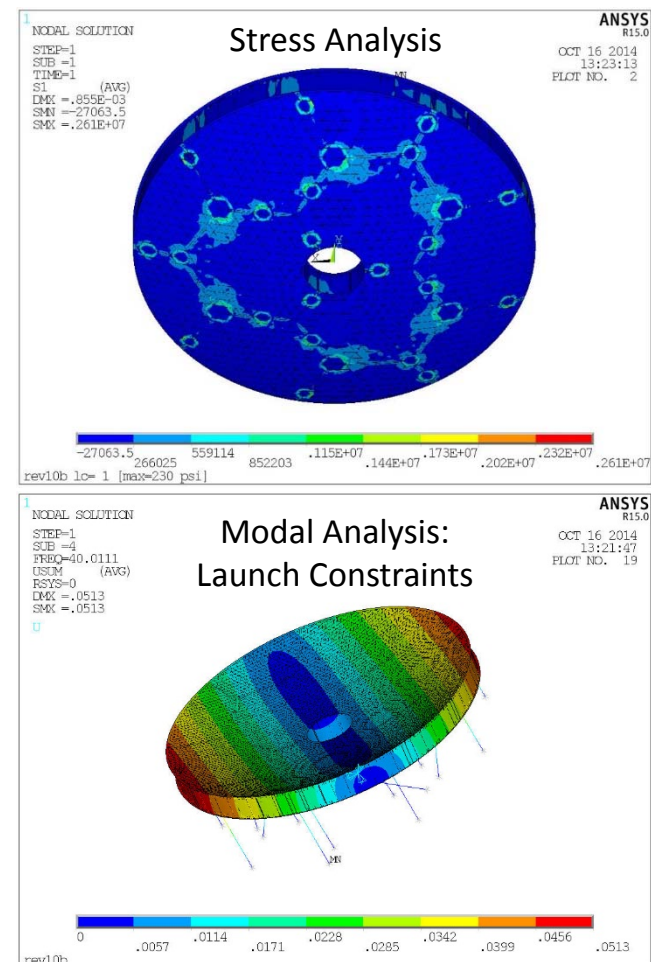
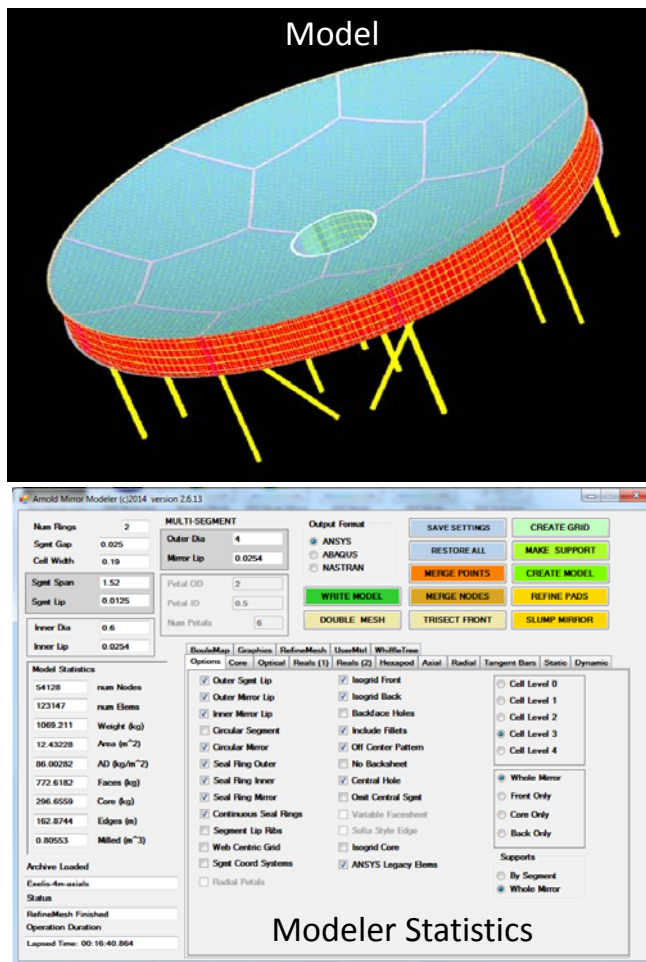
Can the blank be made?
Can the blank be transported where needed?
Can the mirror be processed (flipped etc.)?
Can the mirror be tested (gravity offset)?
Can the mirror be coated?
Can the mirror be transported where needed?

CAST BOROSILICATE

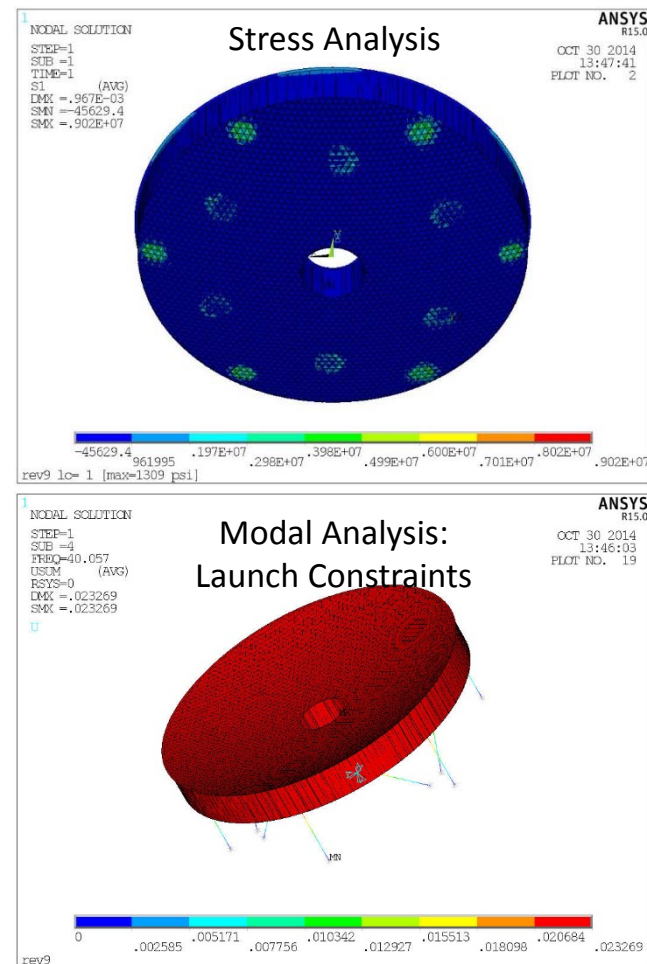
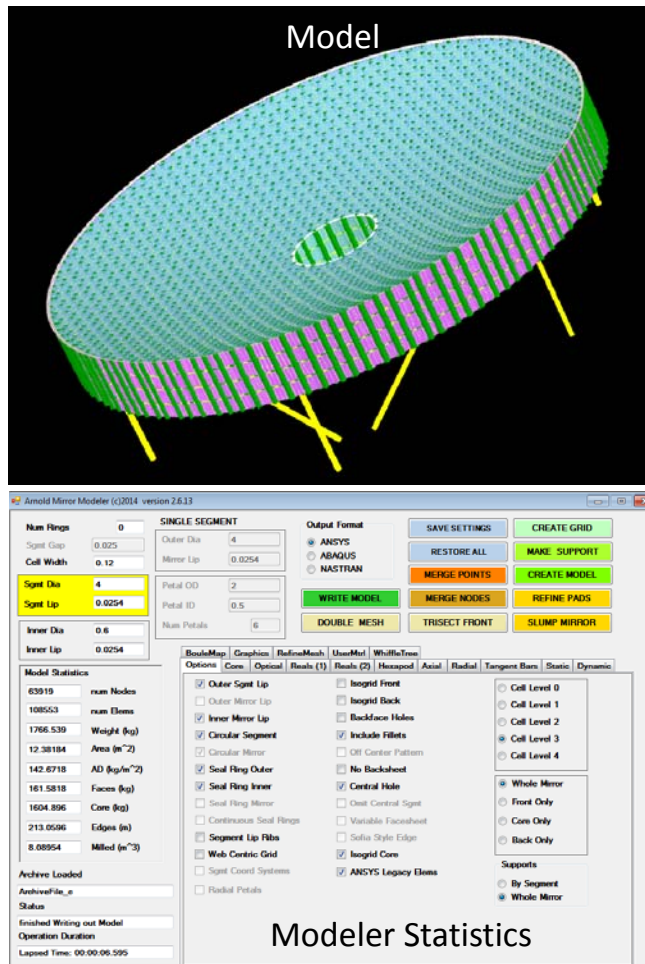


- Operational requirements
 - Kinematic
 - Jitter rejection
 - Thermal and figure control
- Launch requirements
 - survive
- Auxiliary Launch system
 - Beyond certain diameter versus mirror mass
 - Key characteristics
 - Detach after launch
 - Share load evenly with operational system

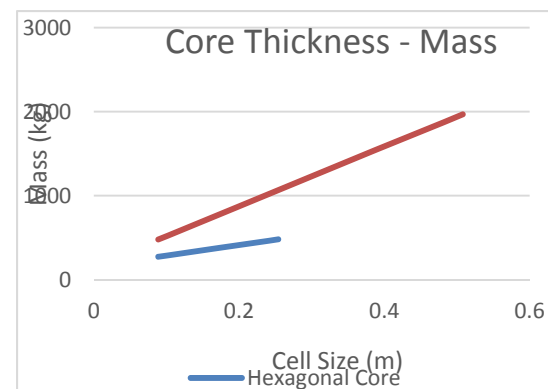
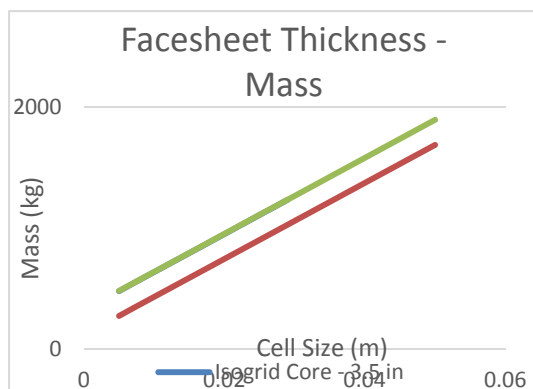
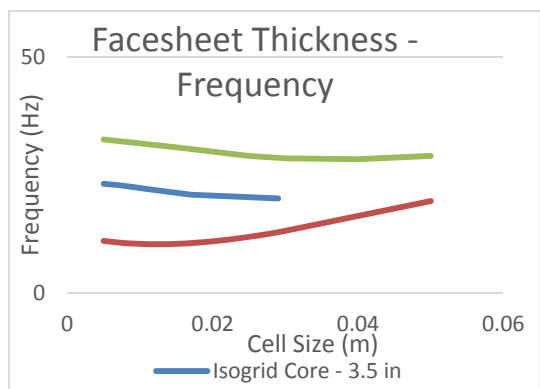
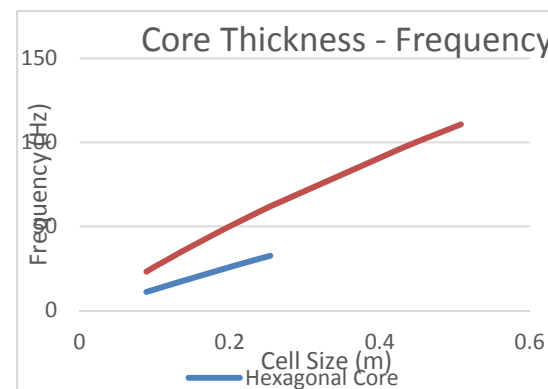
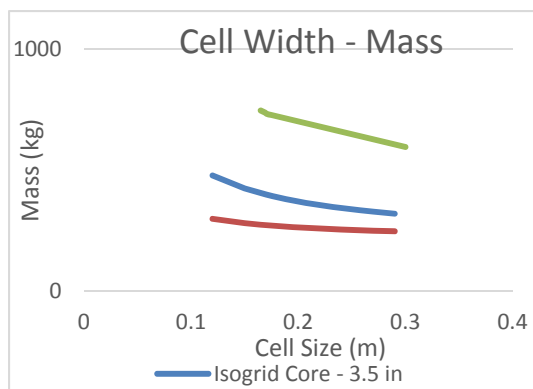
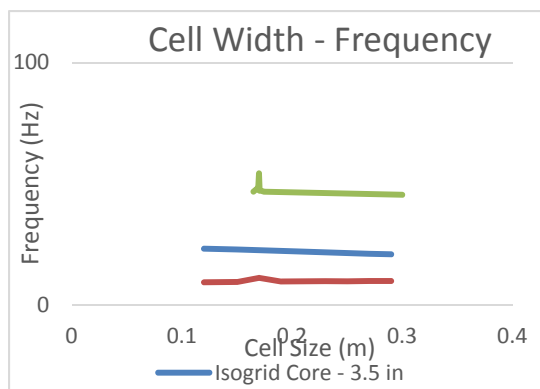
Typical Deep-Core LTF ULE



Typical Open-Back Zerodur "Milled"



Typical Trade Studies Within a Design point



- Costs
 - Initial fabrication costs
 - Transportation and handling costs
 - Optical processing costs
 - Testing costs
 - Coating costs
 - Integration into satellite costs
 - Launch costs
- Risks
 - At each stage what happens if damaged

Tools Being Developed



- Integrated Optical Analysis System
 - Standardized inputs
- Thermal Analysis System
 - Shares models with structural analyses tools
- Structural Analysis Tools
 - Arnold Mirror Modeler supports commercial FEA packages and both monolith and segmented mirror and support systems.
- Cost and Risk Assessment Tools

Path Forward



- Continue integration of various design tools
- Mature likely manufacturing methods
- Explore new materials or refine existing methods for 4 meter class mirrors and beyond
- Explore segmented versus monolith rationale

Summary & Conclusions



- The goal is the design of a realistic next generation successor to James Web.
- Applying systematic approach
- Byproducts of effort useful to all aspects of telescope design ... terrestrial or space.